

General Specification for Civil Engineering Works**2006 Edition****AMENDMENT NO. 2/2018****VOLUME 1****SECTION 1 GENERAL****APPENDIX 1.1 - STANDARDS**

- (a) Appendix 1.1 **Delete the following standard:**

BS 5289:1976 (1983)	Code of practice. Visual inspection of fusion welded joints
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Add the following standard:

BS EN ISO 17637: 2016	Non-destructive testing of welds. Visual testing of fusion-welded joints
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VOLUME 2**SECTION 18 STEELWORK****TESTING: STEELWORK**

- (b) Clause 18.97 (3) **Replace the 1st and 2nd sentences of the sub-clause with the following:**

All welds for structural steel and steel castings shall be visually inspected in accordance with BS EN ISO 17637. Non-destructive testing shall be carried out on a proportion of welds after visual inspection.

**Quality Management & Standards Unit
Civil Engineering and Development Department
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